

## CETOX-50

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Cetox-50 is a peroxide initiator used for copolymerization of unsaturated polyester resins. It is mainly applied in the presence of cobalt accelerators at ambient temperature. It can be used in hand lay-up and spray lay-up. In comparison with Metox-50 it presents less active oxygen and shows longer copolimerization as well as smaller exothermic effect.



Cyclohexanone peroxide
Clear, colorless solution
4,8 ÷ 5,1%
23 ÷ 26%
Approximately 5,1%
1,075 ÷ 1,080 g/cm <sup>3</sup>
Soluble in different organic solvents (ethyl acetate, butyl acetate)
Water
60°C
0 - 25°C
Oxidizing agent, decomposes rapidly under the influence of heat, mechanical impurities or by contact with reducing agents. Never mix hardener with accelerator.

Copolymerization process: resin (100g) - hardener (2g)

Hardener	Gelling time	The highest temperature	Time to temperature peak
	[min]	[°C]	[min]
CETOX-50	33-35	104,2-107,0	49-52
METOX-50	24-26	153,0-159,4	41-45

Data for the resin used: orthophthalic unsaturated polyester, thixotropic – preaccelerated, low styrene emission.

Recommended precautions and first aid measures - see Material Safety Data Sheet for the mixture.

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